Water Base Acrylic Tannin Stain Blocking Primer using HALOX XTAIN A

GRIND %Wt./Wt.

Add the following in order listed:

- Demineralized Water 21.70
- Additol VXW 6208 [1] 1.60 Dispersant
- Propylene Glycol 3.70
- Additol VXW 6214 [1] 0.20 Wetting Agent
- Additol VXW 4973 [1] 0.40 Defoamer

Add slowly:

- Kronos 2190 [3] 11.80 Titanium Dioxide
- Celite 281 [4] 4.70 Filler/Flatting Pigment
- EWO Normal [6] 8.30 Filler
- Zinc Oxide [8] 0.80
- HALOX XTAIN A 2.40 Anti-Tannin Agent
- Additol XL 280 [1] 4.40 Wetting/Anti-Settling

High speed disperse to a 4+ NS Hegman grind.

LETDOWN

Mix binder and ammonia well before slowly adding grind paste.

- Viacryl VSC 6293w/45WA [1] 23.90 Resin
- Ammonia 25% 0.20

DO NOT AERATE! Adjust to desired viscosity with water.

TOTAL 100.00

The information contained herein is correct to the best of our knowledge, but is intended only as a source of information. The recommendations or suggestions herein are made without guarantee of representation as to results, and we suggest that you evaluate the recommendations contained in this formulation in your own laboratory prior to use.