

# LH 1470/2a

## Wood Primer, White



%	31.4	VIACRYL VSC 6293w/45WA
	0.2	Ammonia 25%
	68.4	Grind Paste

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100.0

Prepare binder and ammonia, then add grind paste portions under agitation.  
Adjust viscosity with water.

Material	Description/Supplier	% Wt.
<b>Grind:</b>		
Demineralised water		28.9
Additol VXW 6208	Dispersant	2.1
Propylene-glycol		4.8
Additol VXW 6214	Wetting Agent	0.2
Additol VXW 4973	Defoamer	0.5
Acrysol RM 2020	Thickener/Rohm & Haas, France	2.1
Kronos 2190	TiO <sup>2</sup> / Industrial Company of Titane	15.5
Celite 281	Celite Corp.	6.2
Hydrocarb	OMYA	12.6
EWO Normal	Sachtleben	10.9
Micro Talc AT extra	Filler/Norwegian Talc	6.2
Zinc Oxide	Norzink AS/Norway	1.0
XTAIN® A	Anti tannin agent/AMCAN/HALOX®	3.2
Additol XL 280		5.8
<b>Mix the above raw materials in order listed, then high speed disperse during 40 minutes.</b>		

<b>Formula Constants &amp; Properties</b>	
% Solids/Wt	56
Viscosity DIN 53211 @ 23° C	87s
% Pigment/Binder	3:1
pH DIN 53785 @ 23° C	8.1-8.7
Dry surface, inside humidity 152 im @ 23° C	30 min
Flash point DIN EN 22719	>100° C