

# LH 1470/2a

## Wood Primer, White



% 31.6 VIACRYL VSC 6275w/38WA  
68.4 Grind Paste

100.0

Prepare binder and ammonia, then add grind paste portions under agitation.  
Adjust viscosity with water.

Material	Description/Supplier	% Wt.
<b>Grind:</b>		
Demineralised water		28.9
Additol VXW 6208	Dispersant	2.1
Propylene-glycol		4.8
Additol VXW 6214	Wetting Agent	0.2
Additol VXW 4973	Defoamer	0.5
Acrysol RM 2020	Thickener/Rohm & Haas, France	2.1
Kronos 2190	TiO <sup>2</sup> / Industrial Company of Titane	15.5
Celite 281	Celite Corp.	6.2
Hydrocarb	OMYA	12.6
EWO Normal	Sachtleben	10.9
Micro Talc AT extra	Filler/Norwegian Talc	6.2
Zinc Oxide	Norzink AS/Norway	1.0
XTAIN® A	Anti tannin agent/AMCAN/HALOX®	3.2
Additol XL 280		5.8
<i>Mix the above raw materials in order listed, then high speed disperse during 40 minutes.</i>		

Formula Constants & Properties	
% Solids/Wt	50
Viscosity DIN 53211 @ 23° C	87s
% Pigment/Binder	3:1
pH DIN 53785 @ 23° C	8.1-8.7
Dry surface, inside humidity 152 ìm @ 23° C	30 min
Flash point DIN EN 22719	>100° C