Medium Oil Alkyd White Primer using HALOX CW-491

GRIND                      LBS./100 GAL.S.        GRAMS/LITER
Duramac 204-1409 [1]      200.00                      240.00
Mineral Spirits [2]       100.00                      120.00
Bentone 34 [3]            3.00                        3.60
Methanol [4]              1.00                        1.20
Ti-Pure R-902 [5]         50.00                       60.00
HALOX CW-491 [6]          50.00                       60.00
Nytal 400 [6]             275.00                      330.00

High speed disperse to 4+ NS Hegman grind.

LETDOWN

Duramac 204-1409 [1]      260.00                      312.00
Mineral Spirits [2]       42.50                       51.00
Zirconium Drier 12% [7]   4.00                        4.80
Cobalt Drier 12% [7]      1.00                        1.20
Zinc Drier 12% [7]        3.00                        3.60
Manganese Drier 6% [7]    1.00                        1.20
Skino #1 [7]              2.50                        3.00

Mix until uniform.

FORMULA CONSTANTS

%Pigment/Wt.               38.07
%Pigment/Vol.              15.43
%Solids/Wt.                61.63
%Solids/Vol.               40.30
%PVC                      38.29
VOC lbs./gal.              3.80
VOC g/l                    455.80

FORMULA PROPERTIES

Density lbs./gal.          9.93
Density g/l                1191.60
KU Visc. @ R.T.            80-85

SUPPLIER KEY

[7] OMG Americas

The information contained herein is correct to the best of our knowledge, but is intended only as a source of information. The recommendations or suggestions herein are made without guarantee of representation as to results, and we suggest that you evaluate the recommendations contained in this formulation in your own laboratory prior to use.

MOAWP/491

HALOX® 1326 Summer St., Hammond, IN 46320, USA tel: 219.933.1560, email: info@halox.com

SAH-122898