2K High Solids Epoxy Primer using HALOX SW-111

COMPONENT A:

<table>
<thead>
<tr>
<th>FORMULA CONSTANTS</th>
</tr>
</thead>
<tbody>
<tr>
<td>%Pigment/Wt.</td>
</tr>
<tr>
<td>%Pigment/Vol.</td>
</tr>
<tr>
<td>%Solids/Wt.</td>
</tr>
<tr>
<td>%Solids/Vol.</td>
</tr>
<tr>
<td>%PVC</td>
</tr>
<tr>
<td>VOC g/</td>
</tr>
</tbody>
</table>

FORMULA PROPERTIES

Density g/l 1836.00
KU Visc. @ R.T. 95-100
Pot Life 12 hours

SUPPLIER KEY

[1] Resolution Performance Products
[2] Cytec Industries B.V.
[3] BYK-Chemie GmbH
[4] RHEOX Europe
[5] Bayer AG
[6] Sachtleben Chemie
[8] Kerr-McGee Chemical Europe

COMPONENT A:

GRIND %Wt./Wt.

Add the following in order listed while mixing:

- Epon 828 [1] 15.56 Resin
- Beetle 216-8 [2] 0.20 Amino Resin
- Anti-Terra U [3] 0.33 Dispersant
- Toluene 5.48 Solvent
- Butyl Oxitol [1] 1.63 Glycol Ether
- Bentone SD-2 [4] 0.67 Thickener
- Bayferrox 180M [5] 7.87 Pigment
- HALOX SW-111 7.93 A.C. Pigment
- Blanc Fixe N [6] 23.44 Filler

High speed disperse to 6+ NS Hegman grind. Then add the following while mixing:

- Epon 828 [1] 1.62 Resin
- Xylene 0.14 Solvent

COMPONENT B:

Add the following in order listed while mixing:

- Epi-Cure 3175 [1] 9.29 Curing Agent
- Xylene 1.13 Solvent

Mix Ratio:* Component A-80% by volume.
Component B-20% by volume.

*To obtain optimum results, allow 20-30 minutes induction time prior to application.

TOTAL 100.00

The information contained herein is correct to the best of our knowledge, but is intended only as a source of information. The recommendations or suggestions herein are made without guarantee of representation as to results, and we suggest that you evaluate the recommendations contained in this formulation in your own laboratory prior to use.

HS828/SW111E

HALOX® 1326 Summer St., Hammond, IN 46320, USA tel: 219.933.1560, email: info@halox.com

WN-011501