High Performance 2K Water Base Acrylic/Epoxy
using HALOX CW-491

COMPONENT A:

GRIND %Wt./Wt.
Add the following in order listed while mixing:

- n-Methyl Pyrrolidone 2.79 Solvent
- Water 10.25
- Orotan 681 [1] 1.54 Thickener
- Ammonia Hydroxide (28%) 0.27 Amine
- Foamex 825 [2] 0.22 Defoamer
- Surlynol 104 DPM [3] 0.28 Surfactant

Premix the following, then add to grind.

- Water 2.24
- Bentone LT [4] 0.09 Thickener
- Ti-Pure R-900 [5] 5.55 Pigment
- HALOX CW-491 6.99 A.C. Pigment
- Shiledex [6] 2.33 A.C. Pigment
- Barytes Fleur [7] 5.59 Filler

Add the following at high speed and disperse to 5+ NS Hegman grind.

- Benzyl Alcohol 1.49 Solvent
- n-Methyl Pyrrolidone 1.46 Solvent
- Tetraethylene Pentamine 0.86 Curing Agent
- Foamex 825 [2] 0.16 Defoamer
- HALOX FLASH-X 150 0.45 Flash Rust Inhibitor
- Acrysol RM 8W [1] 0.36 Thickener

COMPONENT B:

- Epi-Rez 3510-W60 [9] 9.44 Epoxy Resin

Mix Component A with Component B on the day of application.
Allow 20-30 minutes induction time prior to application for optimum results.

TOTAL 100.00

The information contained herein is correct to the best of our knowledge, but is intended only as a source of information. The recommendations or suggestions herein are made without guarantee of representation as to results, and we suggest that you evaluate the recommendations contained in this formulation in your own laboratory prior to use.

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