

Water Reducible Alkyd Primer with HALOX® CW-314

<u>GRIND</u>	<u>Supplier</u>	<u>lbs/100 gal</u>	<u>% wt</u>	<u>Formula Properties</u>	
Chempol 810-0091	Arkema	200.00	19.35	% Solids/wt	42.83
Bentone SD-1	Elementis	1.00	0.10	% Solids/vol	28.99
Butyl Cellosolve		55.00	5.32	PVC	34
DMEA		4.00	0.39	VOC g/l	156
Ammonia Hydroxide (28%)		4.00	0.39	Density lbs/gal	10.34
Bayferrox 3910	Lanxess	75.00	7.26		
HALOX® CW-314	ICL Advanced Additives	22.00	2.13		
HUBERCARB G3	Huber	80.00	7.74		
Nicron 403	Imerys	75.00	7.26		

High speed disperse to 4+ NS Hegman grind.

<u>LETDOWN</u>	<u>Supplier</u>	<u>lbs/100 gal</u>	<u>% wt</u>
Chempol 810-0091	Arkema	50.00	4.84
DMEA		4.00	0.39
Ammonia Hydroxide (28%)		4.00	0.39
5% Cobalt Hydro-Cure	borchers	2.00	0.19
12% Zirconium Hydro-Cure	borchers	2.50	0.24
Activ-8 HGL	Vanderbilt Minerals	1.00	0.10
BYK-302	BYK	1.00	0.10
1-Butanol		25.00	2.42
Water		428.14	41.42
TOTAL		1033.64	100.00

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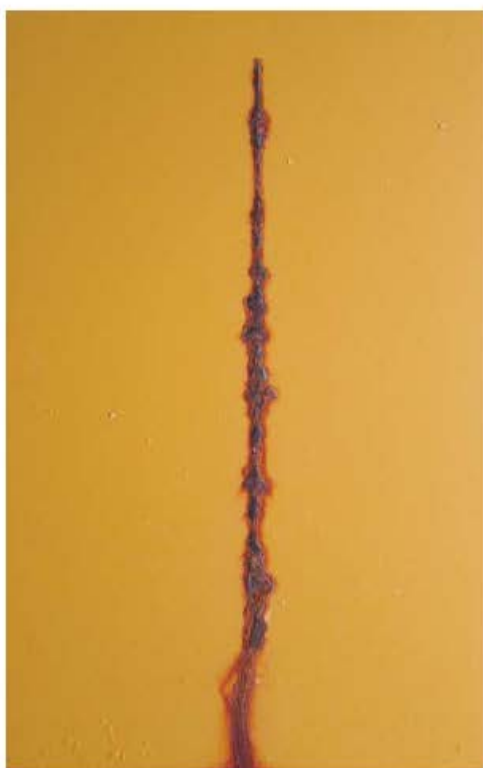
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Water Reducible Alkyd Primer
ASTM B-117 ~ 504 hours Cold Rolled Steel ~ 2.2 mils DFT



2% Modified Zinc Phosphate



2% HALOX® CW-314

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