



FORMULATION

Water Reducible 2K Epoxy / Polyamine Primer using LOPON® E 71 in a density foam test

<u>PART A</u>		<u>% WT./WT.</u>	<u>CLASS</u>
Beckopox EH 623w/80Wa	[1]	8.59	Hardener
Water		17.73	
LOPON® E-71	[2]	0.20	Defoamer
Micro Talc AT Extra	[3]	8.24	Pigment
Bayferox 130M	[4]	7.16	Pigment
Minex 4	[5]	11.50	Pigment
HALOX® SW-111	[2]	4.80	Inhibitor
Bentone SD-2	[6]	0.96	Rheology Modifier
Borchi Gel L75N	[7]	1.01	Rheology Modifier

Part A Total %WT. 59.69
 High Speed Disperse to a 5.0 N.S.

LETDOWN

Beckopox EP 384w/53WAMP	[1]	37.60	Epoxy Resin
Beckopox EP 075	[2]	2.21	Reactive Diluent
			3

TOTAL 100.00

FORMULA CONSTANTS

% Solids/Wt.	61.71
VOC g/l	115.96

FORMULA PROPERTIES

Density lbs. /gal.	1347.05 g/L
Mix Ratio A:B by Volume	1:1

SUPPLIER KEY

- [1] Allnex
- [2] ICL Advanced Additives
- [3] Norwegian Talc
- [4] Lanxess
- [5] Imerys
- [6] Elementis
- [7] OMG

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