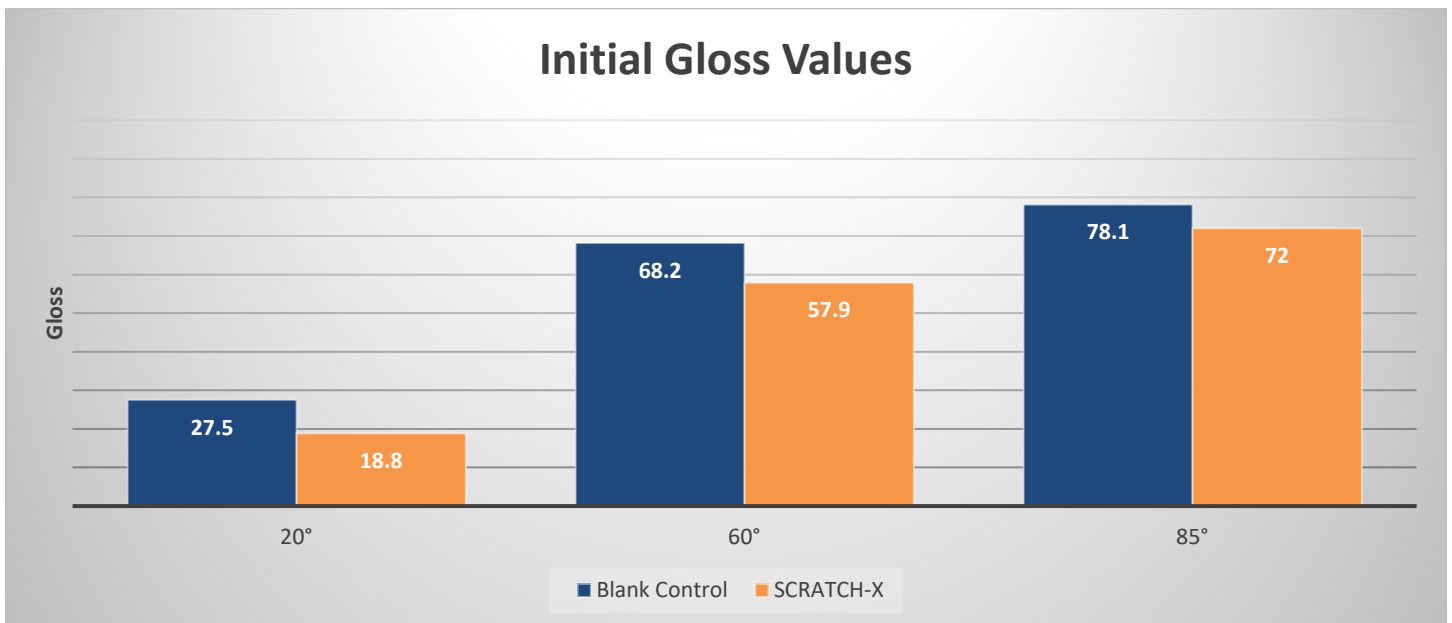
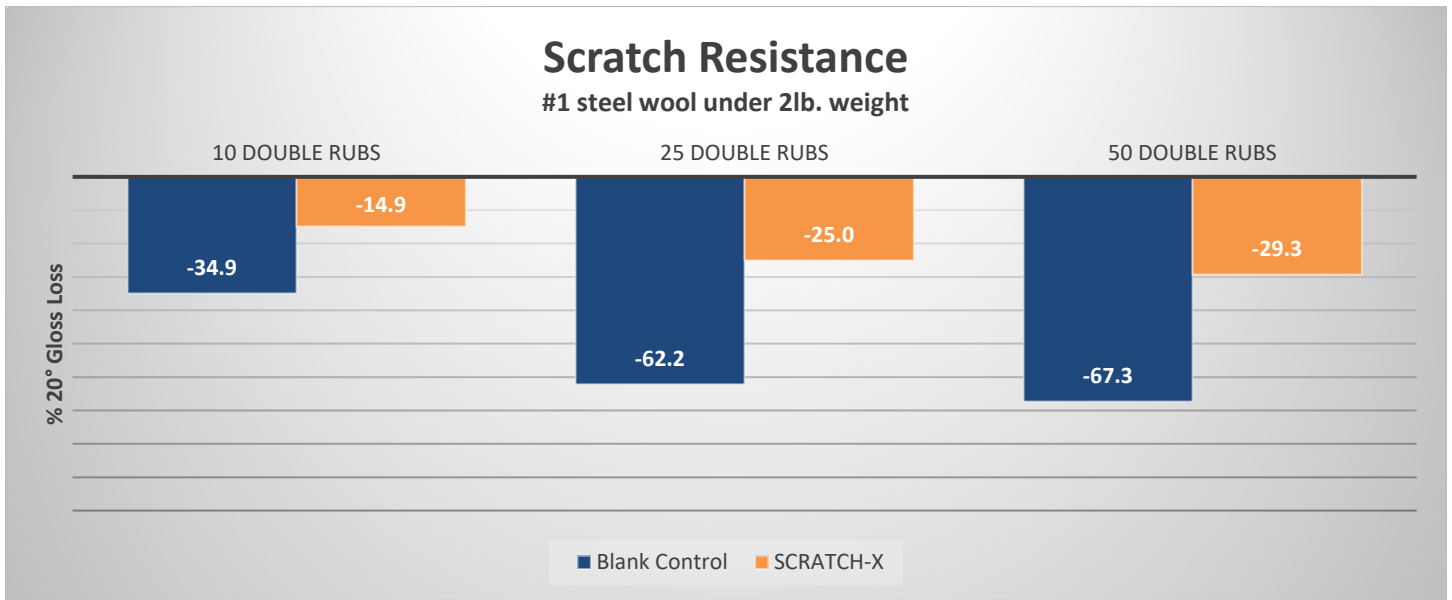


Waterborne UV-Curable Semi-Gloss Clear Wood Coating using 5% HALOX® SCRATCH-X

<u>PART A</u>	<u>Supplier</u>	<u>lbs/100 gal</u>	<u>% wt</u>	<u>Formula Properties</u>	
UCECOAT 7788	Allnex	682.10	72.43	% Weight Solids	33.05
Add the following under agitation.					
ACEMATT 3300	Evonik	1.16	0.12	% Volume Solids	24.29
HALOX® SCRATCH-X	ICL Phosphate Specialty	47.17	5.01	PVC	5.29
Omnirad 500	IGM Resins	8.23	0.87	VOC g/l	3.28
Byk 346	BYK	3.16	0.34	Density lbs/gal	9.42
Acrysol RM-825	Dow Chemical	3.16	0.34		
Water		196.78	20.89		
TOTAL		941.76	100		

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