



FORMULATION

Solvent-Based Medium Oil Alkyd Primer using HALOX® SZP-391, HALOX® CW-2230 and HALOX® 630

<u>GRIND</u>	<u>% WT./WT.</u>	<u>CLASS</u>	<u>FORMULA CONSTANTS</u>
<i>Add the following under good agitation.</i>			
Beckosol 11035	[1] 23.68	Resin	Density (g/L) 1247.35
Mineral Spirits (Odorless)	[2] 13.15	Solvent	Weight Pigment (%) 39.90
HALOX® SZP-391	[3] 5.85	Inhibitor	Volume Pigment (%) 14.65
HALOX® CW-2230	[3] 1.46	Inhibitor	Weight Solids (%) 63.88
Nyral 400	[4] 17.89	Talc	Volume Solids (%) 41.49
Bayferrox 222 FM	[5] 8.77	Pigment	PVC (%) 37.82
Sparmite C	[6] 5.93	Barytes	VOC (g/L) 446.80
Bentone SD-1	[7] 0.49	Thickener	
HALOX® 630	[3] 2.50	Inhibitor	

High speed disperse to 6+ NS Hegman grind.

LETDOWN

Beckosol 11035	[1] 19.22	Resin
6% Cobalt Cem-All	[8] 0.22	Drier
8% Calcium Cem-All	[8] 0.18	Drier
12% Zirconium Cem-All	[8] 0.35	Drier
Exkin No. 2	[9] 0.30	Additive

FORMULA PROPERTIES

Viscosity - Storrer (KU) 80-85
@ 25°C

SUPPLIER KEY

- [1] Reichhold, Inc.
- [2] Shell Chemical
- [3] HALOX®
- [4] R.T. Vanderbilt Company, Inc.
- [5] Lanxess
- [6] Elementis Pigments Inc.
- [7] Elementis Specialties, Inc.
- [8] OMG Americas, Inc.
- [9] Elementis

TOTAL 100.00

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Beck 11035/391-2230-630E