



Formulation

2K Solvent Base Polyester / Urethane DTM Enamel using HALOX 630

COMPONENT A:

GRIND

		<u>% Wt/Wt.</u>	
Desmophen 631 A-75	[1]	24.77	Resin
Ti-Pure R-960	[2]	37.41	Titanium Dioxide
CAB-551-0.01	[3]	1.37	Flow Agent
MEK		0.34	Solvent
MIBK		5.05	Solvent
Xylene		5.05	Solvent
Desmorapid PP	[1]	5.05	Catalyst
HALOX 630		2.44	Liq. Organ. Corr. Inh.

Sandmill to 6.5 NS Hegman grind.

COMPONENT B:

Desmodur N-3200	[1]	18.52	Curing Agent
TOTAL		<u>100.00</u>	

FORMULA CONSTANTS

%Pigment/Wt.	37.41
%Pigment/Vol.	13.58
%Solids/Wt.	82.63
%Solids/Vol.	71.42
%PVC	37.93
VOC g/L	245.96

FORMULA PROPERTIES

Density	1416.18 g/L
Mix Ratio A:B by volume	3.3:1

SUPPLIER KEY

- [1] Bayer AG
- [2] DuPont de Nemours GmbH
- [3] Eastman Chemie Company

The information contained herein is correct to the best of our knowledge, but is intended only as a source of information. The recommendations or suggestions herein are made without guarantee of representation as to results, and we suggest that you evaluate the recommendations contained in this formulation in your own laboratory prior to use. Data and results supplied in-part by Ciba Specialty Chemicals and based on controlled or laboratory work.

SBURE/630E

061305