

Oxylink™ – Starting Point Formulation

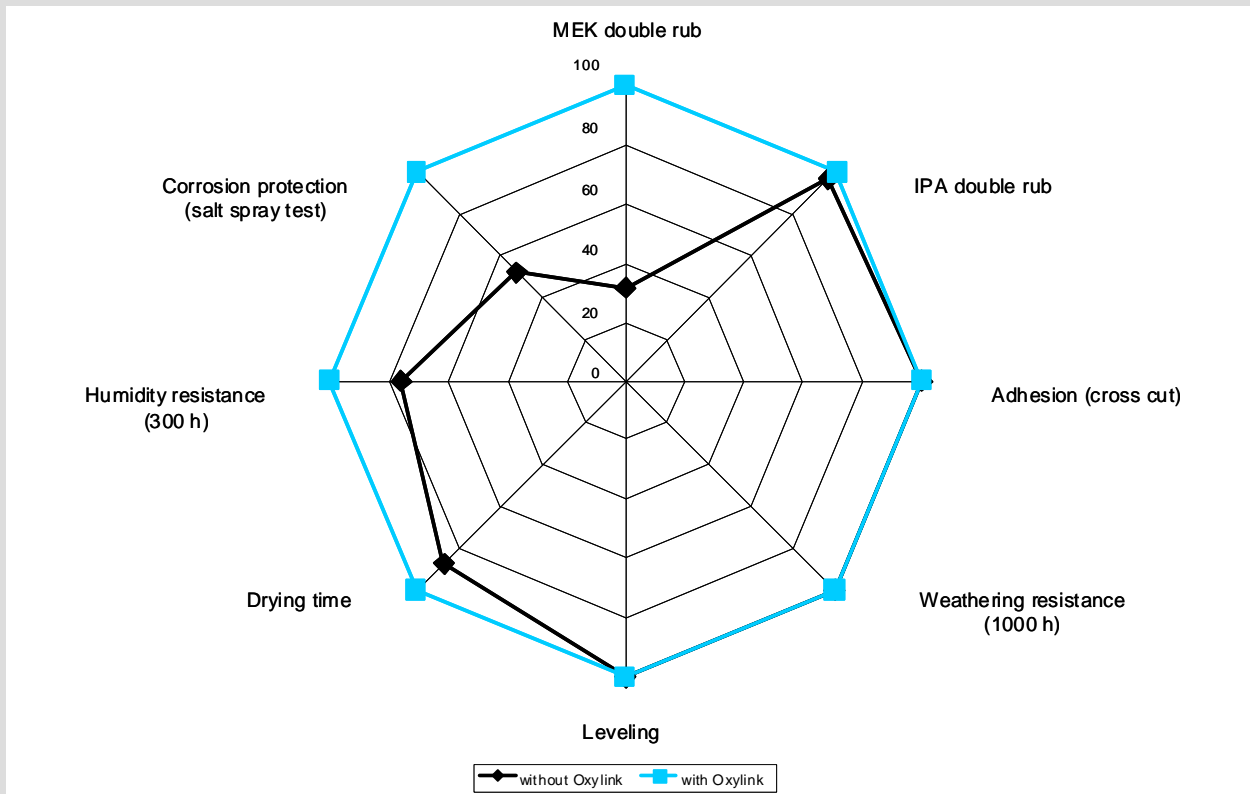
Acrylic direct to metal coating based on Posichem PC-Mull AC 16-2

Updated: 11/10

Pigment grind		
Ingredients	kgs	
Water	2.2	
Diethylene glycol monomethyl ether	5.1	
Orotan 165	0.8	Rohm & Haas, USA
Anti Terra 250	0.2	Byk-Chemie GmbH, Germany
Drew Plus T 4210	0.3	Ashland Inc., USA
Acrysol RM 8W	0.6	Rohm & Haas, USA
Bayferrox 130 M	5.9	Lanxess AG, Germany
Millicarb BG	17.9	Omya, Switzerland
Heucophos ZMP	1.0	Heubach GmbH, Germany
Grind until Hegman > 7		
Flash rust inhibitor		
Water	0.4	
Halox Flash X 350	0.4	Hammond Group, Inc., USA
Ammonia 25 %	0.1	
Mix separately and add to pigment grind		
Let down		
Butyl glycol	4.5	
PC Mull AC 16-2	52.8	Posichem GmbH, Germany
Texanol	1.8	Eastman Chemical Company, USA
Halox Flash X 350	0.7	Hammond Group, Inc., USA
Drew Plus T 4210	0.3	Ashland Inc., USA
Water	4.0	
Oxylink 3102	1.0	Bühler AG, Switzerland
Mix well with rotor stator device		

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