Chromate Free 2K Epoxy Phenolic Etch Primer using HALOX 650

**COMPONENT A:**

**FORMULA CONSTANTS**

- %Pigment/Wt.: 22.42
- %Pigment/Vol.: 6.64
- %Solids/Wt.: 43.11
- %Solids/Vol.: 25.93
- %PVC: 26.52
- VOC lbs./gal.: 5.22
- VOC g/L: 625.41

**FORMULA PROPERTIES**

- Density: 9.18 lbs./gal.
- Density: 1100.13 g/L
- Stormer Viscosity @ 25°C: 70-75 KU
- Application: Spray
- Induction Time: 20 minutes
- Pot Life: 8+ hours

**LETDOWN**

**SUPPLIER KEY**

- [2] Eastman Chemical Company
- [3] UCB Surface Specialties
- [4] Bayer Corporation
- [6] Degussa Corporation

**COMPONENT B:**

Phosphoric Acid (85%) 6.88 0.49 0.75
n-Butyl Alcohol 20.65 3.05 2.25

**TOTAL**

917.98 100.00 100.00

The information contained herein is correct to the best of our knowledge, but is intended only as a source of information. The recommendations or suggestions herein are made without guarantee of representation as to results, and we suggest that you evaluate the recommendations contained in this formulation in your own laboratory prior to use. Data and results supplied in-part by Ciba Specialty Chemicals and based on controlled or laboratory work.

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