FORMULATION

Rust Converter Paint based on HALOX® RC-980

		% WT.	CLASS
De-Ionized Water		13.63	
Add the following in order listed while mixing.			
HALOX® RC-980	[5]	4.00	Inhibitor
Aerosil R972	[1]	0.60	Thickener
Surfynol 104A	[2]	1.25	Surfactant
CIMBAR UF	[3]	24.20	Barytes
KELZAN S		0.29	Thickener
Adjust resin pH to 3.0-4.0 before adding.			
Haloflex 202	[4]	56.03	Resin
TOTAL		100.00	

FORMULA CONSTANTS

Density (g/L)	1469.02
% Pigment/Wt.	24.49
% Pigment/Vol.	8.27
% Solids/Wt.	59.88
% Solids/Vol.	41.17
% PVC	20.99
VOC (g/L)	32.04

FORMULA PROPERTIES

SUPPLIER KEY

[1] Degussa Corporation
[2] Air Products
[3] CIMBAR Performance Materials
[4] DSM
[5] HALOX®

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1326 Summer Street, Hammond, Indiana 46319 USA
P: 219.933.1560 E: techservice@halox.com
www.halox.com