



FORMULATION

Acrylic Exterior Flat Paint and Primer using HALOX® CZ-170

<u>GRIND</u>	<u>Supplier</u>	<u>lbs/100 gal</u>	<u>% wt</u>	<u>Formula Properties</u>	
Water		220.00	18.78	% Solids/wt	55.99
Natrosol 250 MBR	Ashland	1.50	0.13	% Solids/vol	38.06
Ammonium Hydroxide (28%)	Univar	1.00	0.09	PVC	45
Triton HW-1000	Dow Chemical	2.00	0.17	VOC g/L	16.26
Tamol 681	Dow Chemical	12.00	1.02	Density lbs/gal	11.72
Drewplus T-4507	Ashland	1.50	0.13		
HALOX CZ-170	ICL\ Advanced Additives	58.00	4.95		
Ti-Pure R-706	Chemours	220.00	18.78		
Minex 7	Unimin	177.00	15.11		

High speed disperse to 5+ NS Hegman grind.

<u>LETDOWN</u>	<u>Supplier</u>	<u>lbs/100 gal</u>	<u>% wt</u>
Rhoplex PR-409	Dow Chemical	422.90	36.09
Water		31.50	2.69
<i>Add grind portion under agitation and mix until uniform.</i>			0.00
Texanol	Eastman Chemical Co.	10.00	0.85
Flash-X 150	ICL\ Advanced Additives	5.00	0.43
Drewplus T-4507	Ashland	3.00	0.26
Kathon LX 1.5%	Dow Chemical	0.25	0.02
Acrysol RM-8W	Dow Chemical	6.00	0.51
TOTAL		1171.65	100.00

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