

2K Waterbased Epoxy Primer using HALOX® CW-314

<u>PART A</u>	<u>Supplier</u>	<u>lbs/100 gal</u>	<u>% wt</u>	<u>Formula Properties</u>	
Water		139.29	11.82	% Solids/wt	58.33
Beckopox EP2384 w/57WA	Allnex	419.04	35.55	% Solids/vol	45.04
Additol VXW 6208	Allnex	16.29	1.38	PVC	35
Additol VXW 6393	Allnex	3.14	0.27	VOC g/l	28
Nicron 403	Imerys	60.00	5.09	Density lbs/gal	11.79
Tiona 595	Cristal	200.00	16.97		
Bayferrox 3910	Lanxess	2.60	0.22		
Bayferrox 318M	Lanxess	8.40	0.71		
HALOX CW-314	ICL Advanced Additives	60.00	5.09		
Huberbrite 3	Huber	80.00	6.79		
<i>High speed disperse to 4+ NS Hegman grind.</i>					
Dowanol PnB	Dow Chemical	23.00	1.95		
Additol VXW 6388	Allnex	7.30	0.62		
<u>PART B</u>	<u>Supplier</u>	<u>lbs/100 gal</u>	<u>% wt</u>		
Beckopox VEH 2188/55WA	Allnex	159.63	13.54		
TOTAL		1178.69	100.00		

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2K Waterbased Epoxy
ASTM B-117 ~ 1032 hours ~ B952 panels ~ .8 mils DFT



Control



5% HALOX® CW-314

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